

# Reliability Qualification Report

for

**LPSDR SDRAM with Pb/Halogen Free  
(Industrial)**

**(8M×32, 65nm SDRAM AS4C8M32MSB-6BIN)**

## **Contents :**

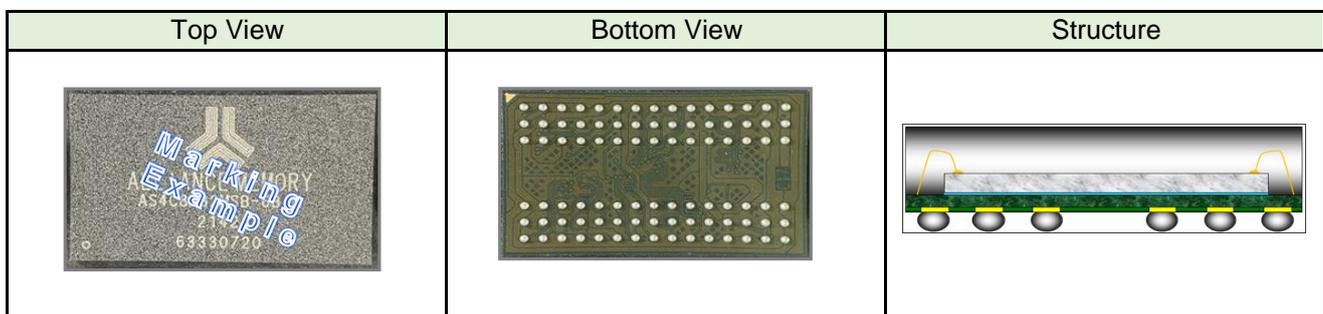
- 1. Title**
- 2. Product and Package Information**
- 3. Result Summary**
- 4. Package Outline Drawing**
- 5. Pin Configuration**
- 6. Accelerated Lifetime Simulation Tests**
- 7. Accelerated Environment Stress Tests**
- 8. Electrical Verification Tests (Electrostatic Discharge & Latch-up)**

## 1. Title

This report describes the reliability and qualification data of Alliance product listed below. The qualification and reliability tests have been completed successfully based on Alliance standard.

## 2. Product and Package Information

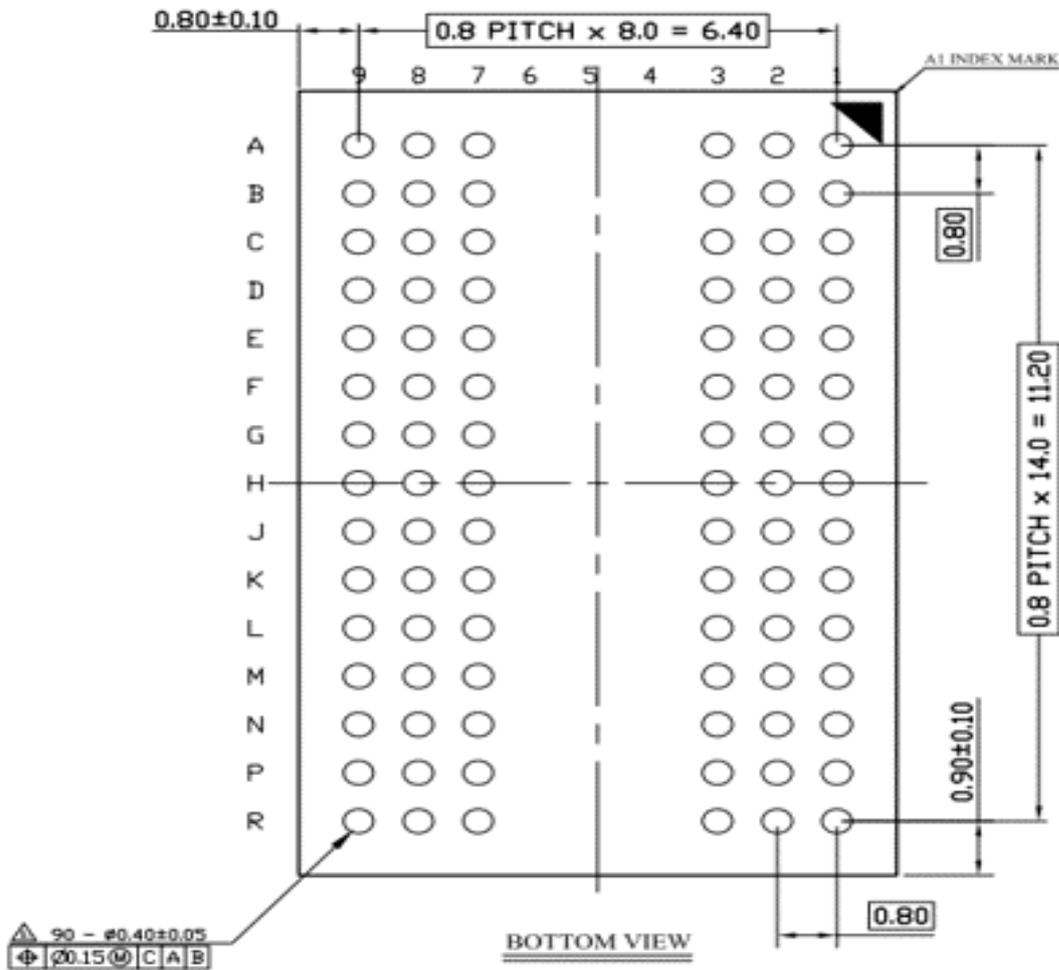
Product Code : AS4C8M32MSB-6BIN  
 Operating Temperature : -40°C to +85°C  
 Package Type : FBGA 90B (8x13mm, 1.0T)  
 Flammability : UL-V0  
 Solder ball : SAC1205N (98.25% Sn / 1.2% Ag / 0.5% Cu / 0.05% Ni)



## 3. Result Summary

Lifetime Simulation Tests : Passed ELFR & HTOL  
 Environment Stress Tests : Passed All Tests  
 ESD & Latch-up : Passed HBM 2000V, MM 200V, CDM 750V  
 & Latch-up ±200mA

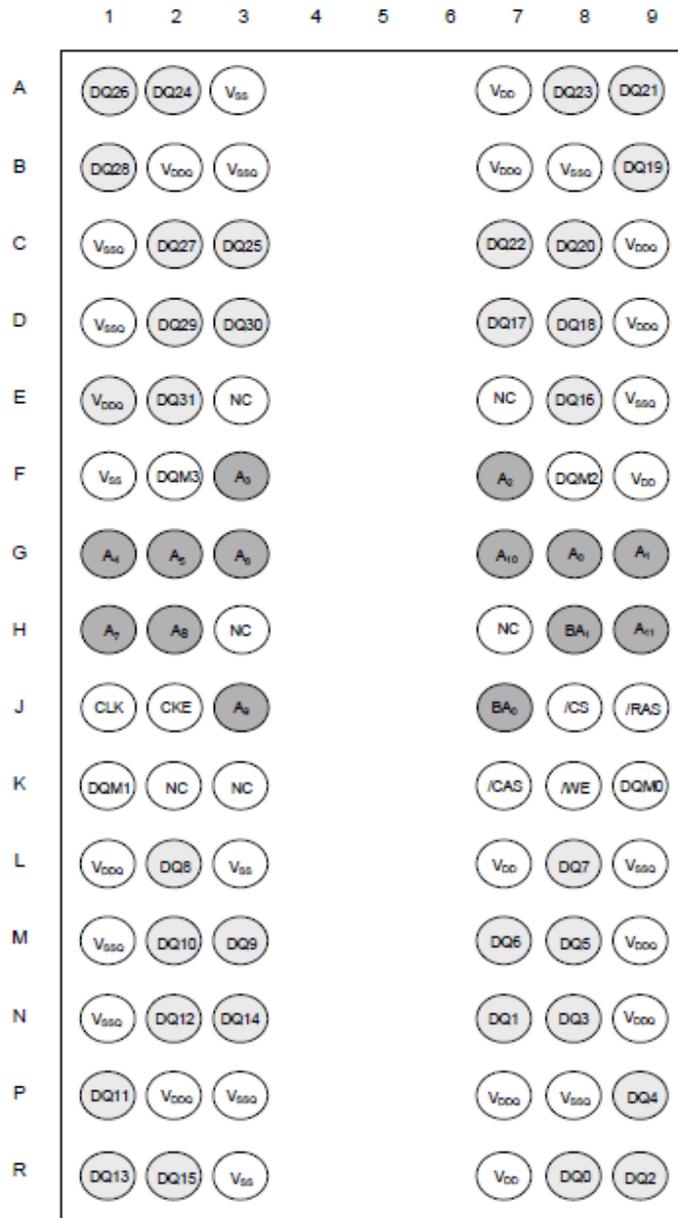
## 4. Package Outline Drawing



**NOTE :**

1. ALL DIMENSION ARE IN MILLIMETERS.
2.  $\Delta$  POST REFLOW SOLDER BALL DIAMETER.  
(Pre Reflow Diameter : 0.35±0.02)
3.  $\Delta$  TOLERANCE INCLUDES WARPAGE.

## 5. Pin Configuration (FBGA 90B)



## 6. Accelerated Lifetime Simulation Tests

Group	Test Item / Conditions	Test Method	Duration or Level	Result	Notes
				Failed Q'ty / Tested Q'ty	
Accelerated Lifetime	<b>Early Life Failure Rate</b> 125°C, Dynamic stress	JESD22-A108	48 hours	0 / 1000 (Passed)	1, 2
	<b>High Temperature Operating Life</b> 125°C, Dynamic stress	JESD22-A108	1000 hours	0 / 231 (Passed)	1, 2

**Note :**

- 1) Electrical test is performed before and after each item.
- 2) "Dynamic stress" means continuous memory operation like read or write function.

**Estimation Condition :**

User Operating Temperature : 60°C  
 User Operating Voltage : Worst case (Maximum Operating Voltage in the Datasheet)  
 Confidence Level : 60%

**DRAM :**

Early Life : 201.1 FITs  
 Inherent Life : 41.8 FITs

## 7. Accelerated Environment Stress Tests

Group	Test Item / Conditions	Test Method	Duration or Level	Result	Notes
				Failed Q'ty / Tested Q'ty	
Accelerated Environment Stress Tests	<b>Preconditioning</b> Temperature Cycling : -55°C to 125°C Bake : 125°C Soak : 30°C, 60% RH Reflow : 260°C	JESD22 A113	<b>Level 3</b> 5 cycles 24 hours 192 hours 3 cycles	0 / 90 (Passed)	1
	<b>Unbiased HAST</b> 110°C, 85% RH	JESD22-A118	264 hours	0 / 45 (Passed)	1, 2
	<b>Temperature Cycling</b> -65°C to 150°C	JESD22-A104	500 cycles	0 / 45 (Passed)	1, 2
	<b>High Temperature Storage Life</b> 150°C	JESD22-A103	1008 hours	0 / 45 (Passed)	1

**Note :**

- 1) Electrical test is performed before and after each item.
- 2) Preconditioning is performed before the test.

## 8. Electrical Verification Tests (Electrostatic Discharge & Latch-up)

Group	Test Item / Conditions	Test Method	Duration or Level	Result	Notes
				Failed Q'ty / Tested Q'ty	
Electrical Verification Tests	ESD Human Body Model	JESD22A-114	2000V	0 / 12 (Pass)	1, 2
	ESD Charged Device Model	JESD22A-115	200V	0 / 12 (Pass)	1, 2
	ESD Charged Device Model	JESD22-C101	750V	0 / 3 (Pass)	1, 2
	Latch-Up (I-test)	JESD78	±200mA	0 / 6 (Pass)	1, 2

**Note :**

- 1) Electrical test is performed before and after each item.
- 2) HBM, CDM and Latch-up tests are performed at room temperature.